



SYSTEM MIX-BOX for 2 or 3 heating circuits



Mounting and Operating Instructions

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Prepared versions of MIX-BOX

Set MIX-BOX 1 - Set of 2 heating circuits including one with a mixing valve and a rotary electric actuator



Туре	Cod.
Set MIX-BOX 1 with groups SA 83 i SMT 83 with pumps WILO Yonos Para RS 15/6 RKA	604102

The set contains:

Wall cabinet P2 (art. nr: 604003)
Zone manifold CX 2F (art. nr: 604012)
Group SA 83 MIX-BOX 20 (art. nr: 604062)

4. Group SMT 83 MIX-BOX 20 (art. nr: 604082)

Set MIX-BOX 2 - Set of 2 heating circuits including one with thermostatic mixing valve



Туре	Cod.
Set MIX-BOX 2 with Groups SA 83 i SMTC 83 with pumps WILO Yonos Para RS 15/6 RKA	604104

The set contains:

1. Wall cabinet P2 (art. nr: 604003)

2. Zone manifold CX 2F (art. nr: 604012)

3. Group SA 83 MIX-BOX 20 (art. nr: 604062)

4. Group SMTC 83 MIX-BOX 20 (art. nr: 604072)

Set MIX-BOX 3 - Set of 2 heating circuits with a mixing valves and a rotary electric actuators



Туре	Cod.
Set MIX-BOX 3 with 2 Groups SMT 83 with pumps WILO Yonos Para RS 15/6 RKA	604106

The set contains:

1. Wall cabinet P2 (art. nr: 604003)

2. Zone manifold CX 2F (art. nr: 604012)

3. Group SMT 83 MIX-BOX 20 (art. nr: 604082)

4. Group SMT 83 MIX-BOX 20 (art. nr: 604082)

Set MIX-BOX 4 - Set of 2 heating circuits without a mixing valves



Тур	Nr artykułu
Set MIX-BOX 4 with 2 Groups SA 83 with pumps WILO Yonos Para RS 15/6 RKA	604108

The set contains:

Wall cabinet P2 (art. nr: 604003)
Zone manifold CX 2F (art. nr: 604012)
Group SA 83 MIX-BOX 20 (art. nr: 604062)

4. Group SA 83 MIX-BOX 20 (art. nr: 604062)

System MIX-BOX

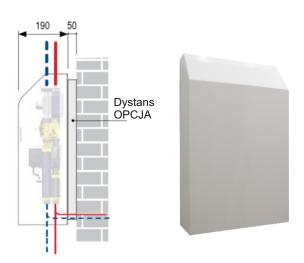


The MIX-BOX is a complete distribution system of heating circuits in the installation with hanging boiler, both standard and condensing. It can handle up to three heating circuits. The heating circuits may be pumping or mixing and pumping with rotary mixing valve or thermostatic. Pump group are equipped with pump Wilo-type Yonos Para (electronic). the housing for MIX-BOX system is made in the wall version.

Specification:
Zone mainfold:
Pump groups material:
Isolation:
Max temp.:
Max. work pressure:
Supply voltage pumps:
Working range temperature
for thermostatic mixing valve:

steel brass Ms 58 EPP black40 g/l 110°C 6 bar 230 VAC, 50 Hz 20°C - 43°C.

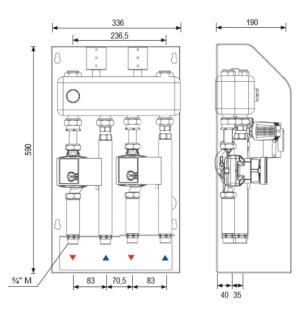
Cabinet mounting for the system MIX-BOX - wall-mounted version P



Galvanized plate material. Closing cabinet powder painted - white RAL 9010. The dimensions of the cabinet P2 for 2 heating circuits: 590x353x193 (width / height / depth). The dimensions of the cabinet P3 for 3 heating circuits: 590x490x193 (width / height / depth).

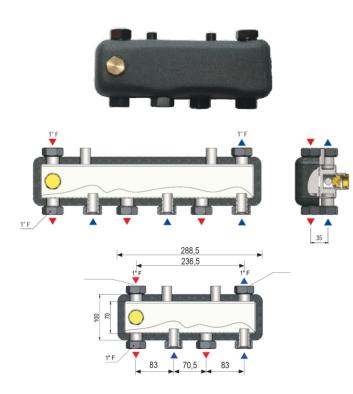
Туре	Cod.
Wall-mounted cabinet P2 for 2 heating circuits	604003
Wall-mounted cabinet P3 for 3 heating circuits	604002

Dimensional diagram





Zone manifold for 2- or 3-circuits CX



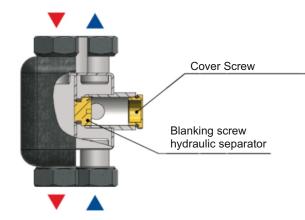
Zone manifold CX $\,$ It is made of black painted steel and insulated insulation. It is equipped with minihydraulic separator, which by end cap can be opened (see picture).

Туре	Cod.
Zone manifold CX 2F for 2 heating circuits	604012
Zone manifold CX 3F for 3 heating circuits	604011

The MINI hydraulic separator The flow diagram between supply and return.







System MIX-BOX



Pump group SA 83 MIX-BOX 20



Connecting 3/4"GZ

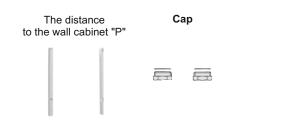
Pump group SMT 83 MIX-BOX 20



Pump group SMTC 83 MIX-BOX 20



Additional equipment MIX-BOX system



Pump Group SA 83 MIX-BOX 20 without mixing valve is equipped with a check valve, a set of insulated connecting pipes and a pump Wilo.

Туре	Cod.
Pump group SA 83 MIX-BOX 20 with pump Yonos Para 15/6 RKA	604062

Pump group SMT 83 MIX-BOX 20 is equipped with a 3-way rotary mixing valve ESBE VRG T-132-20 - 6.3, check valve, a set of insulated pipes connecting, mixing valve actuator MP 06-230 / 140 adapter A065 (230 VAC, 3-point., 135 sec. / 90 degree.) and a pump WILO.

Туре	Cod.
Pump group SMT 83 MIX-BOX 20 with pump Yonos Para 15/6 RKA	604082

Pump group SMTC 83 MIX-BOX 20 is equipped with a 3-way thermostatic mixing valve type ESBE VTA 322 (DN 20, the range 20-43 °C), check valve, a set of insulated pipes and connecting and the pump WILO.

Туре	Cod.
Pump group SMTC 83 MIX-BOX 20 with pump Yonos Para 15/6 RKA	604021

Тур	Cod.
Plugs when there is no connection of the pump group- For a system with two circuits. 1 set. = 2 plugs, 2 seals	610001
The distance to the wall cabinet "P"	604054



Hydraulic separator CPN MIX-BOX



Hydraulic separator CPN MIX-BOX



The hydraulic separator CPN MIX-BOX is made of steel. The factory is equipped with insulation sleeve plunger 1/2 "sensor, the automatic air vent 3/8" with check valve 1/2 ", two brass fittings 1" m/f.

Separator CPN MIX-BOX has been produced to ensure the full adjustment of the MIX-BOX system.

Specification:

Separator Material: Steel ST 37.1

Isolation Separator: EPP black 40 g / I

Max. Temperature: 110 ° C

Max. flow: 1.7 m3 / h

Max. Working pressure: 6 bar

Туре	Cod.
Hydraulic separator CPN MIX-BOX 2 with insulation (for systems MIX-BOX 2 circuits)	604015
Hydraulic separator CPN MIX-BOX 3 with insulation (for systems MIX-BOX 3 circuits)	604016